

Date: Monday, 19/11/2007 11:11:00 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER PERFORATED SHEET
Job Number : 35883	
Estimate Number : 10419	
P.O. Number : <u>NA</u>	Part Number : D2404
This Issue : 19/11/2007 S.O. No. : <u>NA</u>	Drawing Number : D2404 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>NA</u> Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 35334	Material : <u>NA</u>
Written By : _____	Due Date : 26/11/2007 Qty: 4 Um: Each
Checked & Approved By : _____	
Comment : Est:C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MPA180324X10B	Perf Alum. .032 1/8Dia3/
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Comment: Qty.: 0.8838 sf(s)/Unit Total : 3.5351 sf(s)

Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick

(MPA1/80324X10B)

Batch: M 19211

FF 07-11-19 4

2.0	SHEAR	SHEAR
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Comment: SHEAR

Cut blank: 10.250" x 10.750"

FF 07-11-19 4

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

FF 07-01-19 4

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/11/19 4

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location BA

SB 07/11/19 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HEATER PERFORATED SHEET

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Part Number: D2404

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

②
Dart 19

Job Completion



u 11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

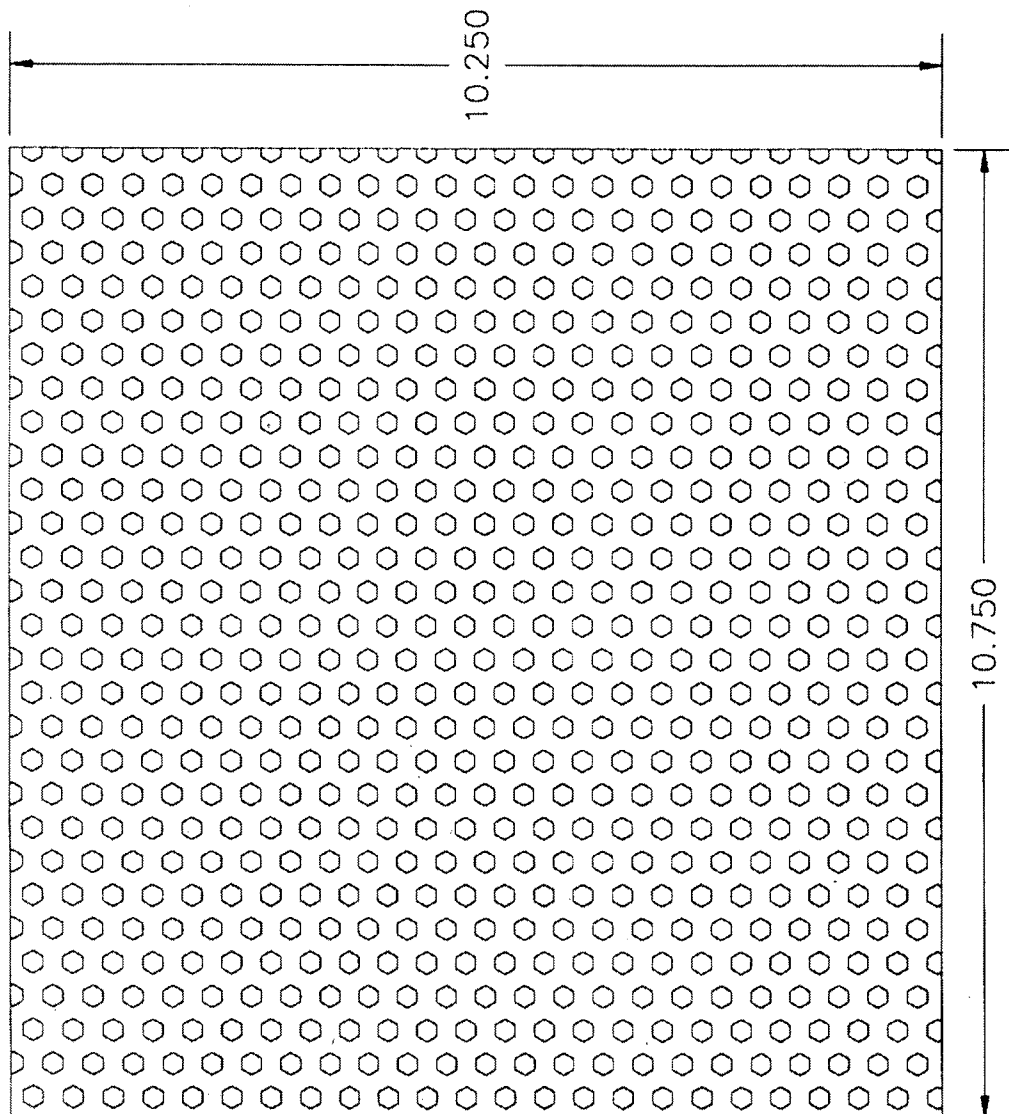
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2404	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER PERFORATED SHEET	SCALE 1:2

RELEASED
10/10/95



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

WLO 35883